



Formerly Known As: PANOLIN HLP SYNTH

Shell PANOLIN S4 HLP Synth 68

- Enhanced Life
- Bosch Rexroth Approved
- Readily Biodegradable

Hydraulic fluid - high performance, readily biodegradable, saturated synthetic esters

Shell PANOLIN S4 HLP Synth is our highest performance and industry leading biodegradable saturated ester (HEES) type synthetic hydraulic fluid. Only Bosch approved HEES fluid. Special zinc-free additive technology, formulated with high-performance fully synthetic saturated esters offer increased machinery efficiency through enhanced oil life and premium wear protection. Particularly suited for use in environmentally sensitive areas and in stationary and mobile hydraulic systems including construction, earthmoving and forestry.

High-Performance Biodegradable Lubricants

Performance, Features & Benefits

• Enhanced oil life

Shell PANOLIN S4 HLP Synth has an enhanced oil life and is designed to help equipment operate without interruptions, with multiple field examples of life time filling. Longer oil-drain intervals mean less oil being produced, purchased and disposed of. Shell PANOLIN S4 HLP Synth has an outstanding dry TOST life of over 6000 hours (modified ASTM D943 test). Shell PANOLIN S4 HLP Synth has good oxidative stability which results in reduced fluid degradation, reducing filter blockage and increased viscosity. This helps prevent component failures, frequent filter and fluid changes, downtime, fluid consumption and parts and labor costs.

• Premium wear protection

Shell PANOLIN S4 HLP Synth, the only Bosch Rexroth approved biodegradable hydraulic oil, is designed to help equipment operate without interruptions. Shell PANOLIN S4 HLP Synth offers exceptional wear protection of hydraulic equipment, and strong protection from the build up of sludge and varnish.

• Designed to protect even in cold climates

Shell PANOLIN S4 HLP Synth has good cold flow behaviour which enables a safe start even in cold conditions, thereby reducing the risk of metal-on-metal wear. In addition to protecting the machine over a wide temperature operating range, shear-stable, high viscosity index fluids help enable increased hydraulic efficiency in comparison to typical HM mineral oil.

• Lower Environmental Impact

Recommended for use in environmentally sensitive areas - offers reduced impact of leak or accidental spillage into the environment compared to conventional mineral oils. Readily biodegradable, biodegraded by over 60% after 28 days in the OECD 301 B carbon dioxide evolution test. Low Ecotoxicity, classified as 'not harmful' when tested as water-accommodated fractions (WAFs) according to OECD and EPA test guidelines. Tested to Industry Standard by 3rd Party Lab, all Shell PANOLIN products are tested against OECD 202.

Main Applications



- For stationary and mobile hydraulic systems including earthmoving, forestry, construction and hydroelectric applications. Compressors, bearing lubrication and oil circulation systems & marine hydraulic systems.

Specifications, Approvals & Recommendations

- Bosch Rexroth Fluid Rating List RDE 90245
- ISO 15380 HEES
- Biodegradable OECD 301B >60%

For a full listing of equipment approvals and recommendations, please consult your local Shell Technical Helpdesk

Compatibility & Miscibility

- It is strongly recommended that an oil sample is taken from the system following changeover and analysed via the Shell Rapid Lubricants Analysis service to confirm the new fluid charge is fit for use.

Fluid Compatibility

Shell PANOLIN Fluids are miscible with mineral oils. However, in order to ensure that the environmental properties and performance of Shell PANOLIN Fluids are maintained, the system should be drained and flushed thoroughly when changing fluids.

Typical Physical Characteristics

Properties			Method	Shell PANOLIN S4 HLP Synth 68
ISO Fluid Type			ISO 6743-4	HEES
Kinematic Viscosity	-20°C	mm ² /s	ASTM D445	5 000
Kinematic Viscosity	@40°C	mm ² /s	ASTM D445	68.6
Kinematic Viscosity	100°C	mm ² /s	ASTM D445	11.1
Viscosity Index			ASTM D2270	162
Density	@15°C	kg/m ³	ASTM D4052	921
Flash Point			ASTM D92	240
Colour (ASTM)			ASTM D130	1
Water Separability	54°C	minutes	ASTM D1401	25
TOST life			ASTM D943	5 500
Pour Point			ASTM D97	-55
Biodegradability	after 28 days	% minimum	OECD 301B	60

These characteristics are typical of production, variations in these characteristics may occur.

Health, Safety & Environment

Health and Safety

This product is unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of personal hygiene are maintained.

Avoid contact with skin. Use impervious gloves with used oil. After skin contact, wash immediately with soap and water.

Guidance on Health and Safety is available on the appropriate Safety Data Sheet, which can be obtained from <https://www.epc.shell.com>.

Protect the Environment

Take used oil to an authorised collection point. Do not discharge into drains, soil or water.

Additional Information

Advice

Advice on applications not covered here may be obtained from your Shell Representative.

Additional Technical Advice

The information and guidance offered for use of Shell PANOLIN products is based on experience and understanding gained through the development and manufacturing of lubricants. The performance of the products can be influenced by a number of variables, not limited to, contamination, operating temperature, equipment application, external environment and material type. It is recommended that you discuss application and fluid recommendations with both your OEM and local Shell technical representative before the product is used. Advice given is non binding and Shell will not be held liable for any consequence as a result of or through misuse of the fluid.